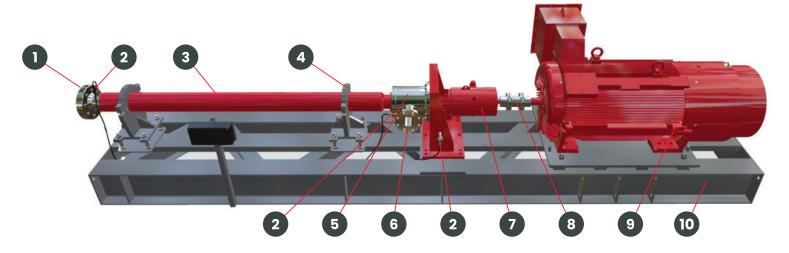
# **H-Pump Field Service**



Reliability Solutions for Your Horizontal Pumping Systems

With more than 150 years of combined industry experience, the service division at Flex Flow, a DNOW Company, has the expertise to service any OEM h-pump system. As field service experts, we know that every h-pump component requires routine checks, cleaning, lubrication, calibration and timely part replacements to ensure efficient operation minimize downtime.



# 1. Discharge Heads, Flow Meters and Valves

- · Inspect for signs of wear, cracks, corrosion or leaks
- Ensure all sealing surfaces are intact and connections are secure
- · Perform regular calibration to ensure accurate readings
- · Test and lubricate all moving parts
- · Replace worn components as needed

#### 2. Instrumentation Transducers

- · Verify calibration against known standards
- Clean sensors to avoid contamination
- · Check for wiring issues or signs of wear
- · Replace damaged or faulty transducers as needed

#### 3. Pump Barrels

- · Inspect for signs of wear, cracks, corrosion or leaks
- Remove sediment buildup if present
- · Check alignment of internal components
- Replace damaged or worn parts as needed

#### 4. Saddles

- · Inspect for signs of wear, cracks, corrosion or other damage
- Tighten loose fasteners to prevent misalignment of piping
- · Replace damaged components if needed

## 5. Intake

- Inspect for signs of damage or corrosion
- Check filters/strainers for clogging or buildup and clean or replace as needed
- Check alignment with pump and check fluid entry for blockage

#### 6. Mechanical Seal

- · Inspect for sign of leakage, wear or damage
- Lubricate seal surfaces as required and replace according to manufacturer guidelines

#### 7. Thrust Chamber

- · Inspect for signs of wear or corrosion and lubricate
- Check thrust bearings for damage or excessive wear and replace as needed
- Verify proper operation of any cooling systems

#### 8. Motor Coupling

- Inspect for signs of misalignment, cracks, wear or damage
- Ensure proper lubrication and tighten any loose fasteners
- · Replace damaged couplings as needed

# 9. Motor

- Check for overheating, unusual noise and vibration
- · Inspect motor lubrication and condition of bearings
- Remove dust and debris to prevent overheating
- Inspect electrical connections
- · Test motor performance

## 10. Skid and Foundation

- · Inspect anchor bolts for wear, corrosion or loosening
- Shim as necessary to achieve proper alignment and reduce vibration
- Ensure grouting is done to manufacturer's instructions
- Level foundation and baseplate and verify they are free from distortion

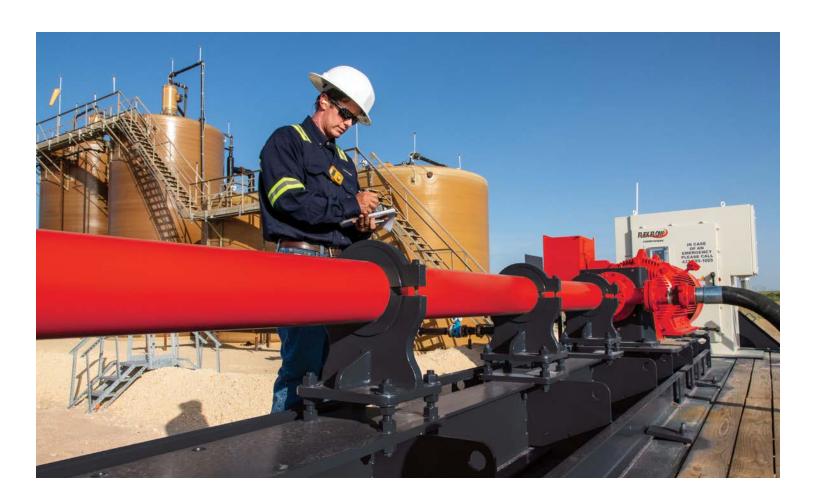


# **Quarterly Maintenance Recommendations**

Regular maintenance is key to maximizing the life of your equipment. Let us help you implement a maintenance schedule designed specifically for your equipment. Flex Flow service technicians handle a variety of essential maintenance tasks, including the following:

- Identifying changes in system sounds and vibration
- · Conducting vibration, temperature and alignment checks
- Verifying proper flow pressures in oil coolers
- · Confirming shutdowns and settings have not been altered
- · Ensuring that all instrumentation is reading
- Inspecting turbocharger, mechanical seal and all connections for leaks
- Cleaning the radiator on turbocharger cooling systems

- Replacing thrust chamber oil and/or oil cooler filters
- Changing sleeve bearing oil following motor manufacturer recommendations
- Inspecting the skid and components for external damage
- Replenishing coupling grease following manufacturer recommendations
- Inspecting area for overall cleanliness and cleaning oil and grease residue from equipment



#### **LOCATIONS**

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Frederick, CO 8413 Rowe Place Frederick, CO 80504 Williston, ND

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Longview, TX 3508 Gum Springs Rd Longview, TX 75602 Roosevelt, UT 3200 U.S. Hwy 40 West Roosevelt, UT 84066

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